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Performance of electro-spun carbon nanofiber electrodes with conductive poly(3,4-ethylenedioxythiophene) coatings in bioelectrochemical systems

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HIGHLIGHTS

G R A P H I C A L A B S T R A C T

Electrospun Electrode Manufacture

ABSTRACT

- PEDOT was successfully coated on polyacrylonitrile and carbonized nanofibers.
- PEDOT coating increased conductivity, capacitance, and current production in BESs.
- PEDOT coating increased the specific surface area for electrodes with a low area.
- PEDOT coating decreased the specific surface area for electrodes with a high area.
- PEDOT coating on a gold microfluidic electrode increased current almost 3 fold.

A R T I C L E I N F O

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surface area, but not with a high surface area such as CNF. This work demonstrates that electro-spun electrodes and PEDOT coating are a promising electrode alternative that can be readily implemented into existing BESs.

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1. Introduction

Bioelectrochemical systems (BESs) are fuel-cell-architecturebased, clean-energy technologies that have shown promise for the simultaneous treatment of wastewater [1-6] and production of electrical energy [6,7], biogas [8,9], and value-chemicals [10]. BESs employ electrochemically active bacteria at the anode and/or cathode, which use extracellular electron transfer to and from electrodes. Most BES studies have focused on lab-scale systems, with some limited success with pilot systems [11]. An economically feasible BES at a true industrial-scale has been slow to emerge due to the high capital costs that are required to build the intricate architectures [11,12]. One limiting component that can drive high capital costs is the low current density of the microbiota, leading to the requirement of large projected surface areas for the electrodes and potentially membranes. Therefore, the scientists and engineers within the research area of microbial electrochemistry are trying to develop cost-effective electrode materials that will increase extracellular-electron-transfer rates between the microbiota and the electrode surface to minimize system size. Specifically, considerable research has focused on superior electrode materials that feature high conductivity, surface area, biocompatibility, and porosity.

Carbon materials have been widely used for electrodes because they are highly conductive and resistant to corrosion, and feature a high specific surface area. Various configurations of carbon electrodes, such as cloth, felt, brush, and paper, have been developed, achieving power densities in the 100 W m⁻³ range [13]. Recently, electro-spun carbon nanofiber (CNF) materials have been explored due to their high porosity, surface area density, biocompatibility, customizability, and ease of manufacture [14–17]. Notably, CNF features higher specific surface area and porosity compared to conventional electrodes including carbon cloth (CC) [18–20], carbon mesh [21,22], graphite [23], and carbon brush [24]. CNF can be produced by electro-spinning polyacrylonitrile (PAN), followed by stabilization and carbonization, and can be produced costcompetitive to CC [13,25,26].

To further improve these materials, surface functionalization with platinum catalysts and carbon powder has improved reaction rates, increasing performance four-fold [27]. However, platinum functionalization is expensive and becomes poisoned during operation in real-world environments. Carbon nanotube functionalization has been studied as an alternative to platinum, where it increased specific surface area, microbial interaction, mechanical properties, and conductivity, but costs were still high [18,28–30]. Conductive polymers have also been explored as coatings for electrodes because they combine the physical and chemical properties of organic polymers with the electrical properties of metals. They have shown promise for applications in the areas of flexible electronics, electrochromic displays, transistors, and capacitors [31–33]. For example, fluorinated polymers have been studied as BES electrode coatings, with 40-fold improvements in current production [34].

Poly(3,4-ethylenedioxythiophene) (PEDOT) has been studied as an electrode coating in electrochemical systems because of its high electrical conductivity at neutral pH, chemical stability, and high capacitance [35-38]. Coating electrodes with PEDOT can be achieved through in-situ interfacial polymerization [39] and electrochemical deposition [37]. In-situ interfacial polymerization offers the advantages of cost-effective and scalable production, and can be applied to nonconductive surfaces. Electrochemical deposition requires a conductive surface, but allows highly controlled PEDOT deposition on targeted areas, such as on microelectrodes. For these reasons, PEDOT has already been applied to commercially available electrodes such as CC and felt in microbial fuel cells (MFCs), where 10-50% increases in power production were observed [40-42]. While other catalysts have reported more dramatic increases in performance, their benefits had to be balanced out by their significant costs; the price for platinum catalyst, for example, is \$80 g^{-1} , as opposed to \$2 g^{-1} for PEDOT. The exact mechanism for the increased performance could not be elucidated, but capacitive electrodes have been shown to increase performance in BESs by 50% [25,43,44]. However, these studies focused on utilizing chargedischarge cycles to increase power harvesting rather than continuous performance.

Here, PAN pieces were manufactured through the electrospinning process, and subsequently converted into CNF electrodes through a carbonization process. The performance of electro-spun PAN and CNF, and CC electrode materials was tested with and without PEDOT as a conductive coating for bioelectrochemical applications by using physicochemical, electrochemical, and bioelectrochemical methods. Conductivity, fiber diameter, specific surface area, and porosity were measured, as well as Raman and FTIR spectroscopy. Cyclic voltammetry tests were performed to analyze electrochemical properties and to calculate capacitance. Next, these electrodes were utilized in BESs that were inoculated with *Geobacter sulfurreducens* PCA and operated chronoamperometrically in batch. Finally, we coated a gold electrode with PEDOT for a specialized microelectrode application and measured current densities with *G. sulfurreducens* PCA.

2. Experimental

2.1. PAN electro-spinning, CNF synthesis, and PEDOT deposition

10% wt. PAN solution was electro-spun at 0.5 mL h⁻¹ and 17 kV onto a sheet. The sheet was cut to make electrodes with projected surface areas of 2.0 cm \times 1.7 cm, stabilized in air at 270 °C for 1 h, then carbonized in a nitrogen atmosphere at 1000 °C for 20 min (Supplemental materials [SM]). Ramp rates for the stabilization and carbonization processes were 1 and 5 °C min⁻¹, respectively. Electrode substrates were immersed in a solution of EDOT-FeCl₃ in ethanol (EDOT: 0.05 g mL⁻¹, FeCl₃: 0.05 g mL⁻¹) and allowed to polymerize to PEDOT. After polymerization, samples were cleaned with methanol *via* ultrasonic oscillation for 20 min. Finally, coated materials were dried under vacuum overnight.

2.2. Fiber characterization

Nanofiber morphology was observed by sputter coating materials with gold-palladium *prior* to examination with a scanning electron microscope (SEM) (Leica 440, Wetzlar, Germany). Average fiber diameter was determined from SEM images using opensource ImageJ software. The extent of carbonization was determined using a Magna 560 FTIR spectrometer (Nicolet Instrument Corp., Madison, WI, USA). A 1100-AEHXL capillary flow porometer (Porous Media Inc., Ithaca, NY, USA) was used to measure the mean pore size using Solwick wetting agent (Porous Media Inc.) with a defined surface tension of 20.1 dyn cm⁻¹. BET surface area (specific surface area) measurements were performed in a Gemini VII 2390t (Micrometrics Instrument Corp., Atlanta, GA, USA) using ultra-high purity liquid nitrogen. PEDOT deposition was probed by Raman spectroscopy with a 785-nm laser source. Conductivity was measured using the four-point probe method (ASTM 4496-04) with a digital multimeter (Model 2400, Keithley Instruments, Cleveland, OH, USA). The conductivity of each sample was measured ten times in different directions; the mean and standard error values were reported.

2.3. Cyclic voltammetry (CV)

CV tests were performed in triplicate with an Electrochemical Analyzer 600B (CH Instruments, Austin, TX, USA) with the following settings: five cycles, scan rate of 25 mV s⁻¹, and potential range of -0.4-1.0 V (vs. Ag/AgCl). CV tests were performed in an electrochemical cell (CHI220, CH Instruments) filled with 5 mM potassium ferricyanide and 200 mM sodium sulfate. A new solution was introduced into the cell for each test and was aggressively sparged with 80%:20% N₂:CO₂ gas in excess of 15 min. During the CV test, the gas-sparging level was lifted into the headspace to maintain anaerobic conditions for the duration without disrupting the measurement. The cell used an Ag/AgCl/sat'd KCl reference electrode manufactured in-house and a 4.76-mm diameter fine extruded graphite rod (Graphite Store, Buffalo Grove, IL, USA) counter electrode. 1 cm \times 1 cm test electrodes were fixed to identical rods using conductive carbon cement (CCC, Electron Microscopy Sciences, Hatfield, PA, USA). We calculated capacitance values from the CV curves [45] (SM).

2.4. Bioelectrochemical growth tests

We performed bioelectrochemical growth tests in triplicate using an open-source BES reactor design [46] based on a previously published study [47]. We also used the same reference and counter electrodes as in the CV setup. The test electrodes were fixed to graphite rods with carbon cement, and a clear nail polish (Clear Ice 004, Cover Girl, Baltimore, MD, USA) was applied to the bottom 2 cm as insulation from the electrolyte during the extended growth experiments. The bioreactors were autoclaved, filled with 15 mL of sterile growth media with 40 mM sodium acetate, placed in a 30 °C water bath, constantly stirred at 110 rpm, and sparged with 80%:20% N₂:CO₂ gas (SM). The electrodes were connected to a multichannel potentiostat (VSP, Biologic Science Instruments, Claix, France) and operated chrono-amperometrically at +0.3 V (vs. Ag/ AgCl), and interrupted daily for diagnostic CVs. The bioreactors were inoculated with 1 mL of 0.1 OD G. sulfurreducens PCA within 24 h of setup (SM).

3. Results and discussion

3.1. Electro-spun materials have small fiber diameters and high specific surface areas

One of the expectations of this study was that using small fiber diameters, which are formed by electro-spun PAN, would provide high specific surface area for microbial colonization, allowing increased electron transfers. In addition, carbonization of PAN into CNF would introduce additional pore structures within the fibers, increasing the specific surface area. Indeed, analysis of SEM images showed that the 536-nm and 311-nm diameter fibers for PAN and CNF, respectively, were considerably smaller than the ~8000-nm diameter fibers for CC (Table 1, Fig. 1ADG). Through stabilization and carbonization, the PAN fiber diameters decreased by 42% when converted to CNF; this process was also confirmed by FTIR spectroscopy (SM, Fig. S1). We observed a greater-thananticipated increase in specific surface area along with a decrease in fiber diameter because we measured an area of 12.35 m² g⁻¹ for PAN and 108.68 m² g⁻¹ for CNF (Table 1), representing an 8.8-fold increase. With the decrease in fiber diameter, we anticipated the specific surface area to decrease similarly. This discrepancy implies that considerable specific surface area was introduced through the formation of pore structures during the carbonization process [16]. The specific surface area of CNF was 247-fold larger than that of CC (0.44 $m^2 g^{-1}$). The conductivity for PAN as a non-carbonized material was negligible, while the conductivity for CNF at 1.12 S cm⁻¹ was considerably smaller than that of CC at 57 S cm⁻¹ (Table 1).

3.2. PEDOT coating increases specific surface area and conductivity

PEDOT coating increased the fiber diameter for all materials (Table 1). We observed varying coating thicknesses for PAN, CNF, and CC, indicating that materials may have different PEDOT coating affinities. PEDOT appeared to form agglomerates within the PAN mesh increasing the fiber diameter by 24%-666 nm and specific surface area by 46% to 18.07 m² g⁻¹. For CNF, we observed a thin, uniform coating of 31 nm (Fig. 1E). PEDOT coating for CNF increased fiber diameter by 10%-342 nm, but surprisingly decreased the specific surface area by 85% to 16.15 m² g⁻¹. Thus, the final specific surface area for both PAN and CNF with PEDOT was relatively similar. We had not anticipated this outcome because PEDOT was predicted to add considerable specific surface area [40,41]. For CC, we also observed a thick uniform PEDOT coating of 400 nm (Fig. 1H), resulting in an increase in fiber diameter of 5%-8390 nm, while the specific surface area increased by 95% to 0.86 m² g⁻¹. Raman spectroscopy verified that PEDOT had been successfully deposited on all the materials that we tested (SM, Fig. 1CFI).

From these observations, we postulate that PEDOT coating can add considerable specific surface area if the initial substrate surface area is relatively small (smooth). This would explain the increases in specific surface areas for both PAN and CC. The opposite holds true as well; when the substrate contains a considerably large

Table 1

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	PAN	PAN with PEDOT (PAN-PEDOT)	CNF	CNF with PEDOT (CNF-PEDOT)	СС	CC with PEDOT (CC-PEDOT)
Fiber diameter (nm) BET surface area ($m^2 g^{-1}$) Mean pore size (μ m) Conductivity (S cm ⁻¹)	536 ± 8 12.35 ± 0.18 0.26 ± 0.18 NA	$\begin{array}{l} 666 \pm 12 \\ 18.07 \pm 0.27 \\ 0.3 \pm 0.22 \\ 7 \times 10^{-3} \pm 4 \times 10^{-4} \end{array}$	$\begin{array}{c} 311 \pm 4 \\ 108.7 \pm 0.49 \\ 0.26 \pm 0.19 \\ 1.12 \pm 0.09 \end{array}$	$\begin{array}{c} 342 \pm 3 \\ 16.15 \pm 0.2 \\ 0.33 \pm 0.52 \\ 3.03 \pm 0.01 \end{array}$	$\begin{array}{l} 7.99 \times 10^3 \pm 1 \times 10^2 \\ 0.44 \pm 0.01 \\ 20.8 \pm 20.2 \\ 57 \pm 8 \end{array}$	$\begin{array}{c} 8.39 \times 10^3 \pm 8 \times 10^1 \\ 0.86 \pm 0.02 \\ 26.9 \pm 28.7 \\ 89.6 \pm 7.6 \end{array}$

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Fig. 1. SEM images of: (A) polyacrylonitrile (PAN); (B) PAN with PEDOT coating (PAN-PEDOT); (D) carbon nanofiber (CNF); (E) CNF with PEDOT coating (CNF-PEDOT); (G) carbon cloth (CC); and (H) CC with PEDOT coating (CC-PEDOT). Raman spectra of: (C) PAN electrodes; (F) CNF electrodes; and (I) CC electrodes.

specific surface area, such as from the pore structures in CNF, PEDOT will essentially clog these structures resulting in a lower surface area. Pore structure and specific surface area are key variables for both electrochemical and bioelectrochemical reactions. PAN and CNF electrodes with and without PEDOT possessed very small pore sizes (0.26–0.33 μ m), significantly smaller than that of CC with and without PEDOT $(20.8-26.9 \,\mu\text{m}, \text{respectively})$ (Table 1). Considering the 0.5 µm width of *G. sulfurreducens* [48], the amount of biologically available specific surface area in PAN and CNF may be limited because some areas may be inaccessible to the cells in the biofilm. Recent studies have shown that if the pore size of a material is too small, cells can be restricted from accessing the full depth and surface area of the material; lowering the biologicallyavailable specific surface area will lead to lower current production [49,50]. Alternatively, the large pore sizes measured with CC could also be limiting, as they have been found to restrict continuous biofilm formation throughout a large fiber mat [14].

PEDOT coating increased the conductivity for all materials tested (Table 1). The conductivity for PAN increased from being entirely nonconductive to a measurable conductivity of 7×10^{-3} S cm⁻¹. CNF increased its conductivity almost 3-fold to 3.03 S cm⁻¹ with the addition of PEDOT. CC conductivity increased by 57%–89.6 S cm⁻¹ with PEDOT coating. The ability of PEDOT to coat material and increase conductivity and potentially specific surface area shows its promise as a coating for low specific surface area materials.

3.3. PEDOT coating properties increase electrochemical performance

We performed CV under diffusive conditions with ferricyanide mediator under abiotic conditions, and report results normalized to projected surface area (Fig. 2A). We excluded PAN due to its nonconductivity. The conductivity for PAN-PEDOT was high enough to perform CV, and we found that its capacitance was similar to CC both on an area and mass basis (Fig. 2B, Table S1) — indicating that PEDOT coatings could be explored as a conductive coating on nonconductive substrates. Our CV analysis also showed that for both CNF and CC, electrochemical activity increased significantly after coating with PEDOT. We explain this improvement as a function of the material properties of PEDOT itself, not per se by the increase in specific surface area due to the PEDOT coating; after all, the specific surface area for CNF-PEDOT had decreased. CNF-PEDOT performed the best, achieving a capacitance of 1238 F m⁻², which was 54% higher than CC-PEDOT (804 F m^{-2}). The capacitance for CC-PEDOT was still considerably higher than for CNF and CC without PEDOT (434 and 286 F m⁻², respectively). Without PEDOT, the capacitance for CNF was 52% higher than for CC. The 247-fold greater specific surface area of CNF compared to CC, which we described above, did not have as pronounced of an effect on the capacitance. Possibly, diffusion limitations through the CNF pore structures and the 50-fold lower conductivity could explain the absence of a larger effect on the capacitance.

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В



Fig. 2. Cyclic voltammetry (CV) results showing: (A) the averaged CV curves for all materials studied (dark line indicates the mean, shadow indicates standard error): and (B) barplot of the capacitance of each material calculated from the CV curves with statistical analysis. Bioelectrochemical system batch operation results showing: (C) current production during the operating period (dark line indicates the mean, shadow indicates standard error); and (D) barplot of the maximum current production with statistical analysis. All data normalized to projected surface area of electrodes.

3.4. PEDOT coating improves bioelectrochemical performance

А

In addition to the abiotic CV analysis, the electrode materials were tested in BESs (in triplicate) to determine the compatibility of the material to G. sulfurreducens. Since only a small inoculum was used in our BESs, the current produced was related to growth at the electrode (Fig. 2C). The current profiles showed that G. sulfurreducens first grew exponentially, and then decreased once acetate (carbon source) had been consumed, because the BESs were operated as batch systems. A periodic pattern in current production was observed throughout the operating period, but this was not related to growth rather related to a laboratory anomaly. We performed a diagnostic CV test daily, which resulted in a repeated hysteresis for the current when the biofilm adjusted back to the

normal operating potential. Such hysteresis had not yet been observed in larger BESs that were studied in our lab; this is likely due to the small volume of the BESs.

Due to the nonconductivity of PAN, we did not test this material in a BES. We did test PAN-PEDOT, but it behaved significantly worse than all the other materials, producing only a continuous electric current of 1.50 A m^{-2} . Because of the low growth of G. sulfurreducens, the operating period for the PAN-PEDOT batch was more than five weeks with no noticeable decrease in current. Such a long-term operating period indicates a potential to use PEDOT coatings throughout extended operating periods; additional studies with longer operating periods will be necessary to verify, though. For the other materials, we operated the BESs for a little longer than 10 days. Application of PEDOT to the CNF and CC

electrodes increased their current production by 38% and 64%, respectively (Fig. 2D, Table S2). However, only PEDOT coating on CC resulted in a statistically significant current increase. CC-PEDOT produced the highest current at 15.22 A m^{-2} , while CNF-PEDOT produced a 30% lower current at 10.66 A m^{-2} . CNF and CC performed similar in our BESs at 9.27 and 7.71 A m^{-2} , respectively.

Current production correlated with the increased conductivity and capacitance of the electrodes, rather than with specific surface area. Specific surface area could only explain the increase in performance for CC-PEDOT, yet the benefit was not proportional. PEDOT decreased the specific surface area of CNF by 6.7× times, yet slightly increased current production. While CNF possessed $247 \times$ greater specific surface area than CC, CC outperformed CNF in current production. This phenomena has been observed in other studies with simple carbon electrodes, where a chemical process lowered the high specific surface area of an electrode yet increased current production, due to the electrochemical properties the process interred on the surface [51]. Such findings imply that a balance exists between electrode specific surface area and physicochemical properties. With the CNF materials here, this finding assists the likelihood that the small pore structures present in CNF produced measurable high specific surface area which could not be entirely accessed by G. sulfurreducens, but the improved material properties from PEDOT allowed for mildly improved current production.

3.5. PEDOT coatings show wide potential of applications

To explore the benefit of using PEDOT as a means to increase current production, we also coated a gold electrode with PEDOT via electrodeposition and tested the electrode in a microfluidic BES [52] (SM, Fig. S2A). In this system, the gold electrode was produced through photolithography, producing a mirror-smooth surface with a very low specific surface area, which is theoretically its projected surface area. Using this electrode without PEDOT in a microfluidic BES, G. sulfurreducens produced a steady-state current of 8.4 µA throughout an operating period of 5 days (Fig. S2B). When we grew G. sulfurreducens on a PEDOT-coated gold electrode, current increased to 23.8 µA, which is a 283% improvement in performance. Subsequent SEM imaging showed a high specific surface area coating selectively attached to the gold electrode. The improved surface features allowed a thicker and more widespread G. sulfurreducens biofilm on the PEDOT-coated gold electrode than on the gold electrode (Fig. S3A-F), and confirmed our anticipation that low specific surface area materials (such as via photolithography) can be improved considerably by adding a PEDOT coating.

4. Conclusions

Electro-spun carbon nanofiber (CNF) has been explored because of its high porosity, surface area density, biocompatibility, and customizability [14-17]. Notably, CNF features higher specific surface area and porosity compared to conventional electrodes such as graphite, CC, and carbon brush [18–24]. Functionalizing CNF with PEDOT, as performed here, may represent a simple method for improving the performance of BESs. We found that PEDOT increased the current production of CNF by 38% and CC by 64%. In comparison, alternative functionalization methods, such as with platinum or carbon nanotubes, have had 40-50% improvements [25,43,44], but are harder to apply, especially in already existing large-scale systems. Exploring relationships in capacitance, conductivity, and specific surface area, we found that greater conductivity and capacity correlated with bioelectrochemical current production, and that added specific surface area did not play a key role. PEDOT has been shown to increase the specific surface area of materials it coats, but it considerably decreased the area of CNF, which already possessed a high surface area. This implies that materials possessing a high specific surface area, such as from small pores, may not benefit from the added surface area from PEDOT coatings; in fact, PEDOT may lower specific surface area on certain materials. Further, decreases in specific surface area with increases in current production may imply that fine surface features were not biologically available to G. sulfurreducens. In an application with a highly smooth gold microelectrode, PEDOT increased current production almost 3-fold, demonstrating the benefit of PEDOT on low specific surface area materials. Even if a material does possess high specific surface area, the benefits of increased conductivity and capacitance appear to show improved performance. This was observed in both the CV and BES tests when PEDOT was added. Employing further studies to quantify optimal PEDOT application quantity can lead to further understanding of this limitation, in addition to selection of proper substrate materials.

Finally, though CNF did not produce as much current in BES tests as CC when normalized to projected surface area, CNF's low density allowed it to outperform CC 5-fold when normalized by mass (Table S2). Mass normalization was not explored in this manuscript because at the point of development, a number of parameters need to be optimized before a fair comparison can be made, such as thickening to increase CNF's rigidity; which could be beneficial, as the CNF materials manufactured here were very thin and fragile. However, thickening will likely affect other key material properties such as porosity and biologically available surface area. Further studies exploring these design parameters will be critical to assess whether CNF can be competitive to CC with and without PEDOT. Finally, long-term BES and MFC tests using continuous flow will be needed to demonstrate whether the electrodes proposed here can be a cost-effective real-world electrode alternative to those already being used today.

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Glossary

bioglastrashamical system
Dibelectrochemical system
microbial fuel cell
polyacrylonitrile
carbon nanofiber
carbon cloth
poly(3,4-ethylenedioxythiophene)
scanning electron microscope
Fourier transform infrared
cyclic voltammetry

Appendix A. Supplementary data

approach, Mater. Renew. Sustain. Energy 4 (2015) 22, http://dx.doi.org/ 10.1007/s40243-015-0063-8.

Supplementary data related to this article can be found at http://dx.doi.org/10.1016/j.jpowsour.2017.03.133.

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